



## A Novel 4k×4k EMCCD Sensor for Scientific Use

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# Summary

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- Device design
- Specifications
- Preliminary data from 2MHz characterisation, focussing mainly on clock induced charge.

## Device summary

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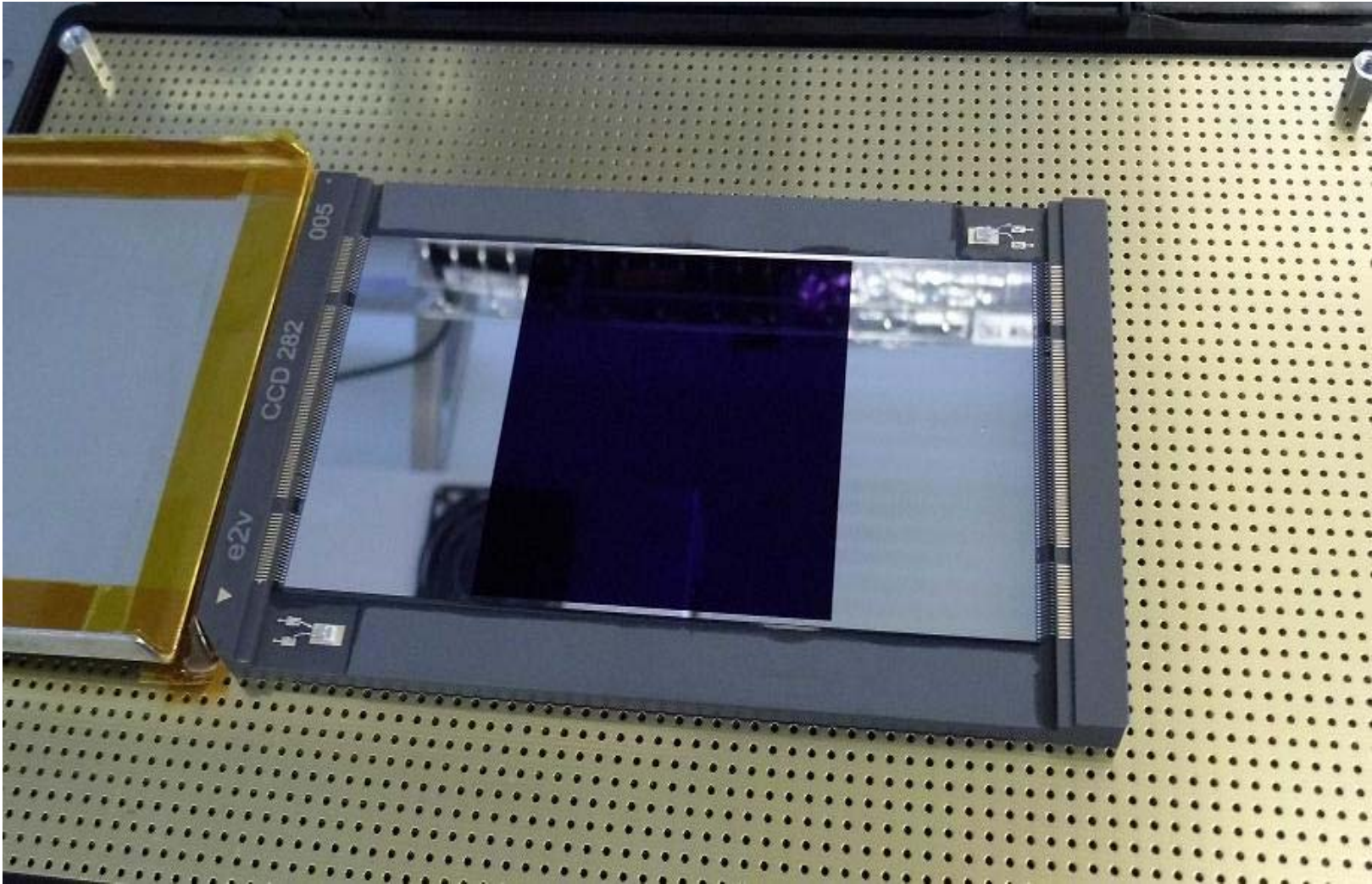


- The CCD282 is a large low-light level (L3) imaging sensor developed by e2v technologies for the University of Montreal
- The intended use is for photon counting
- The device will be used on the MeerLICHT optical telescope which is a single, robotically operated, 60cm telescope which is to be used in partnership with the MeerKAT radio telescope for imaging astronomical transient (explosions and outbursts) in the optical and radio wavelengths simultaneously.
- There is also intention to place a device on a 10m telescope for scanning Fabry-Perot.

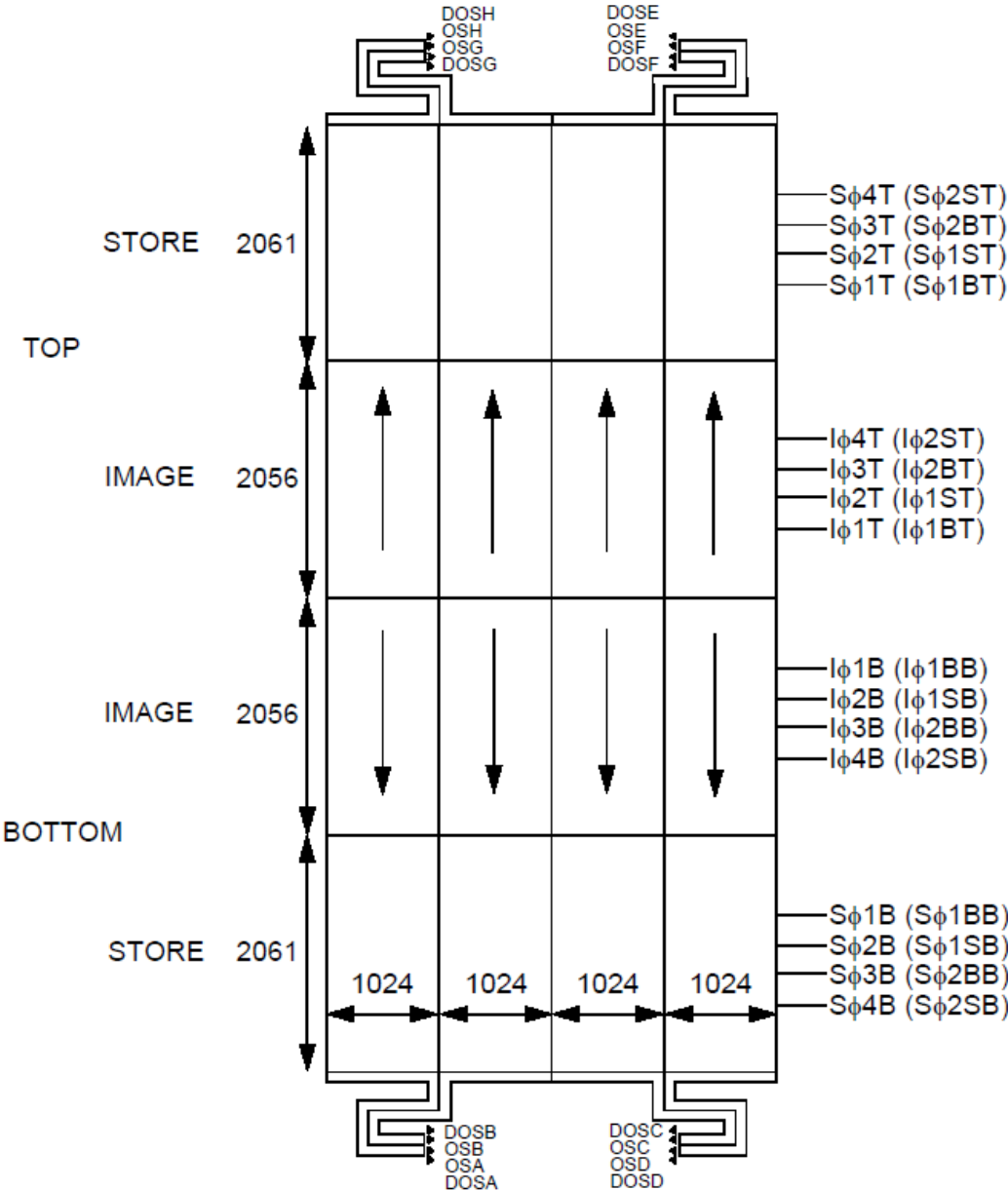
<https://www.astro.ru.nl/wiki/research/meerlicht>



# CCD282 sensor and package



# CCD282 schematic



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- 4k x 4k image area with equivalent store areas for frame-transfer operation.
  - Overspill in multiplication register to limit the maximum signal and reduce aging effects.
  - 8 outputs with dummy outputs
  - 15 MHz readout
  - 6 $\mu$ s line transfer (~12ms frame transfer)
  - > 5fps
  - Two-phase image and store operation
  - Back thinned
  - Amplifiers are very similar to that of the CCD220 and is expected to have a noise of 50e- rms at 15MHz with CDS.

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- The package consists of a multilayer Aluminium-Nitride (AlN) ceramic package with integral tracking and pins.
  - Both the top surface and the bottom surface of the package are ground, to ensure good flatness, required to achieve an image area flatness of better than 20µm and a good thermal interface to the bottom of the package.
  - Two PT1000 temperature sensors are glued to the package using a thermally conductive epoxy, allowing the CCD temperature to be measured relatively accurately
  - Areas to either side of the CCD are provided to allow space to clamp the package to a thermal interface (cold finger) to provide good thermal contact.

## Key parameters

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The following parameters will be explored in more detail in this presentation as part of a 2MHz device characterisation

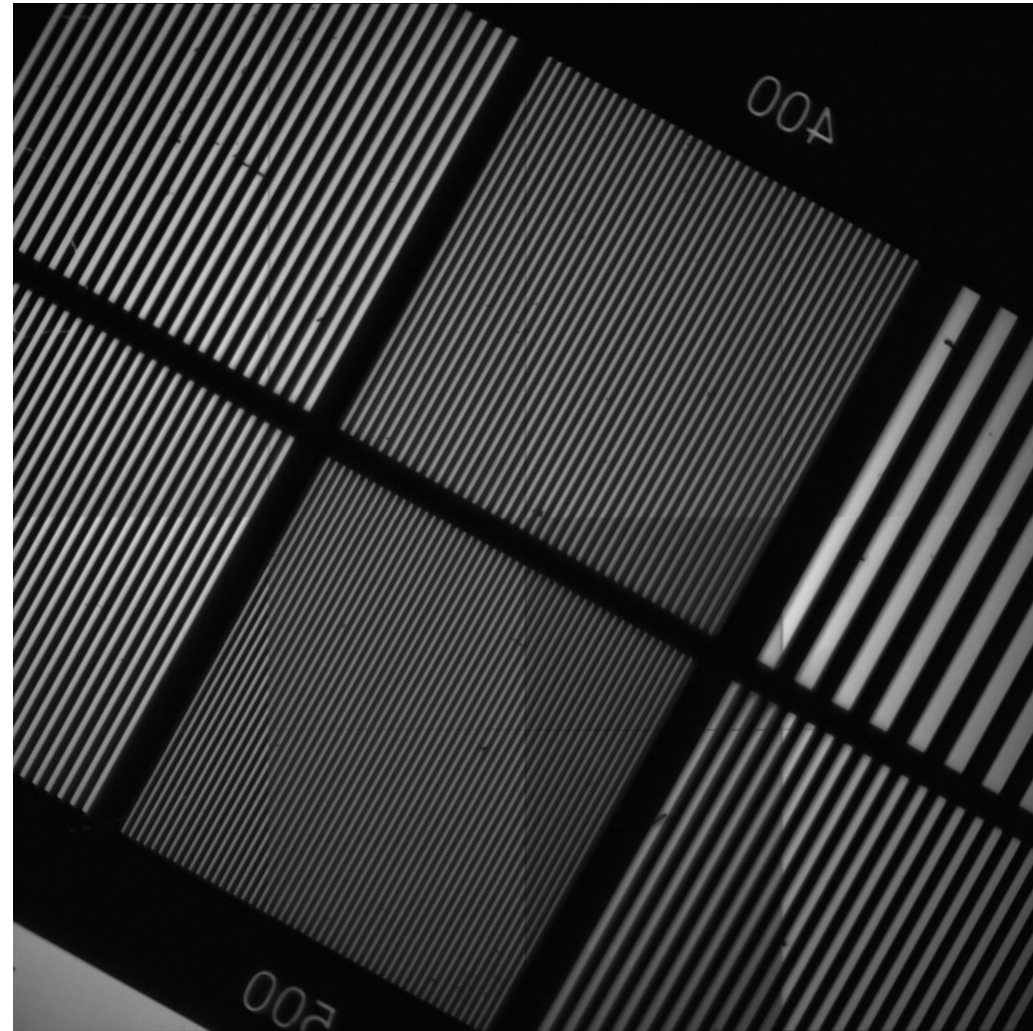
- Amplifier responsivity
- CIC and CTE
  - Parallel
  - Serial
- Multiplication gain



## CCD282 first light



First image at  $\sim -60^{\circ}\text{C}$



## Amplifier responsivity



- The CCD282 amplifier is similar to the CCD97 and CCD220 amplifiers but with altered geometry to allow for dummy outputs for each output.
- The eight outputs have well matched responsivity values. As measured by Fe55 x-rays

Amplifier	Responsivity ( $\mu/e^-$ )
A	1.10
B	1.10
C	1.10
D	1.09
E	1.11
F	1.12
G	1.13
H	1.11

## Design for low clock induced charge

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As the device is intended to be used for photon counting applications the level of clock induced charge (CIC) must be kept to a minimum.

- Low 2-phase barrier dose enabling low clock voltages
- Non-inverted mode operation (NIMO) as inverted mode operation (IMO) is found to have higher CIC.
- Low temperature operation to minimise dark current.
- Operating multiplication gain at the lowest level required to resolve individual photons

## Measuring parallel clock induced charge

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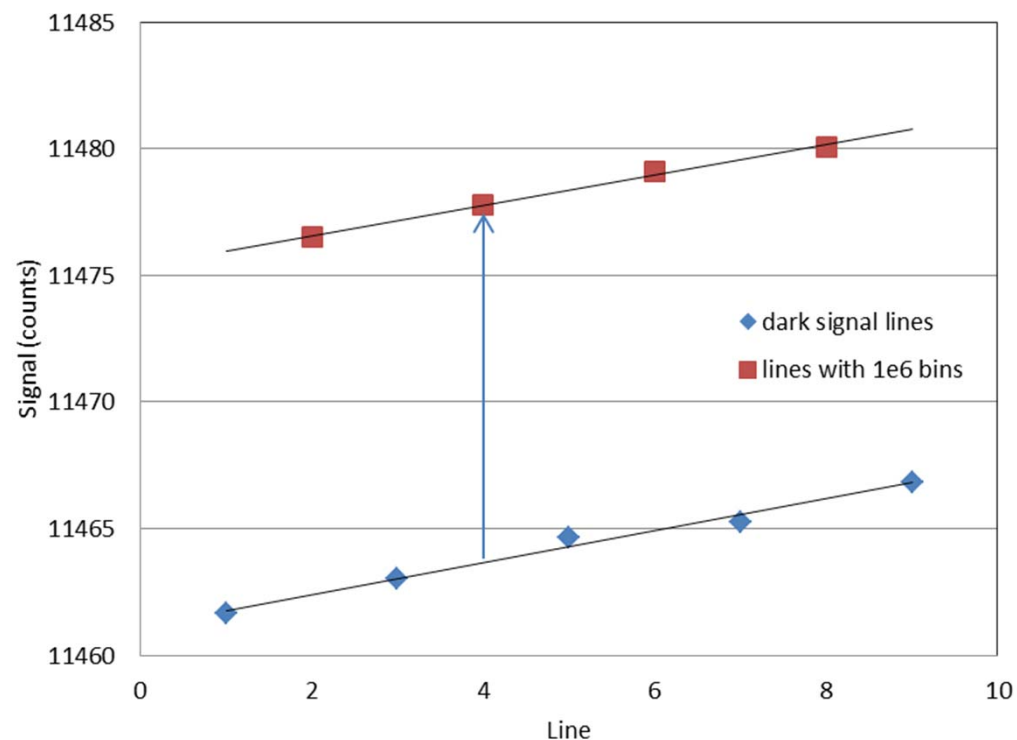
- To measure the levels of parallel CIC the device was cooled to  $-100^{\circ}\text{C}$  and 1,000,000 lines were binned into the register in the dark.
- To remove the dark signal the device held with  $\text{I}\Phi 3$  and  $\text{I}\Phi 4$  high for an identical amount of time and the whole image binned into the register.
- However due to the large size of the device the power dissipation on chip is high. Causing significant warming ( $1^{\circ}\text{C}/\text{s}$ ) and therefore an increase in dark current. Making the subtraction of dark signal from CIC difficult.
- A novel method was required to subtract the dark signal to extract a value for the parallel CIC.

## Measuring parallel clock induced charge



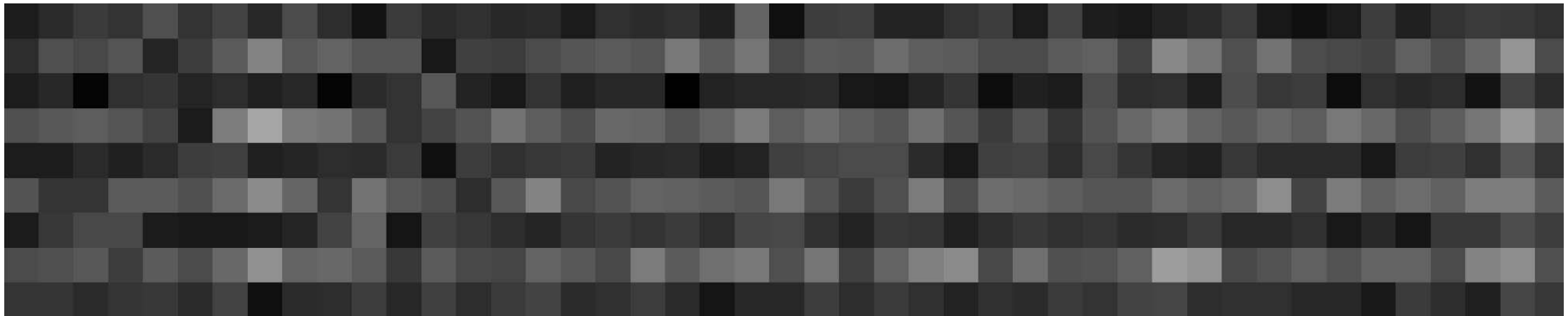
- Alternate lines were taken of CIC and dark signal enabling a subtraction of the dark signal which increases throughout data acquisition.
- The dark signal subtracted was an average of the two neighbouring dark rows.

The average signal (cosmic ray events removed) of alternating rows of dark signal and dark signal plus CIC from 1,000,000 binned rows, each having gone through 4112 line transfers.



## Measuring parallel clock induced charge

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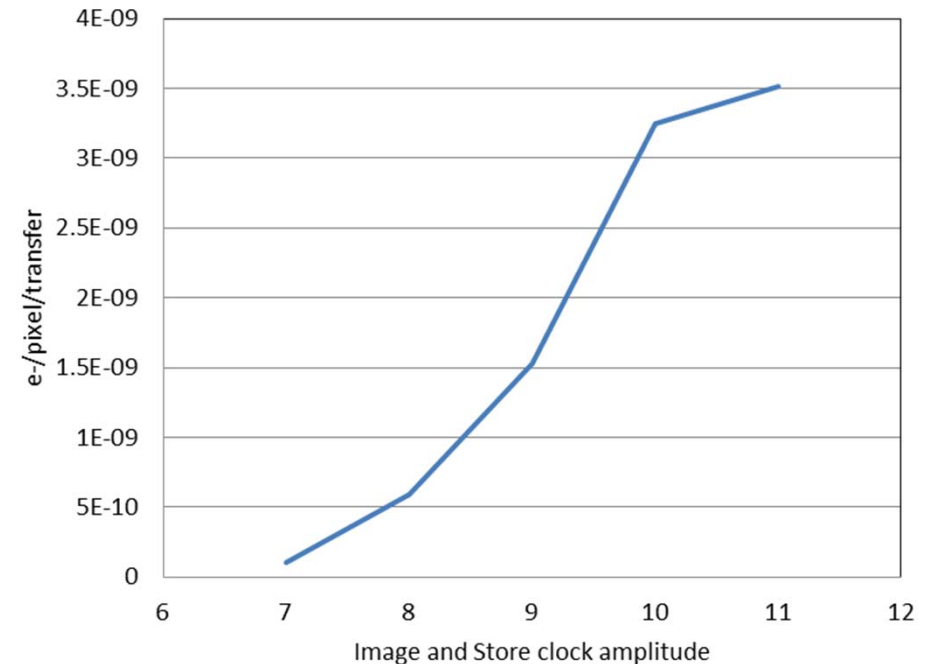


- Above is an example image showing the two different rows

## Measuring parallel clock induced charge



- The level of CIC decreases with clock amplitude
- For a frame with 11V parallel clocks these values suggest  $\sim 250e^-$  per frame of CIC and at 7V below  **$10e^-$  of CIC per frame.**
- For these voltages CTE was measured at  $>99.9995\%$  using Fe55 x-rays.



## Serial clock induced charge

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- To get low serial CIC the following voltages must be optimised
  - R $\Phi$  voltage amplitude
  - R $\Phi$ DC voltage
  - R $\Phi$ 2HV voltage amplitude
- For minimum serial CIC the multiplication gain should be kept as low as possible.

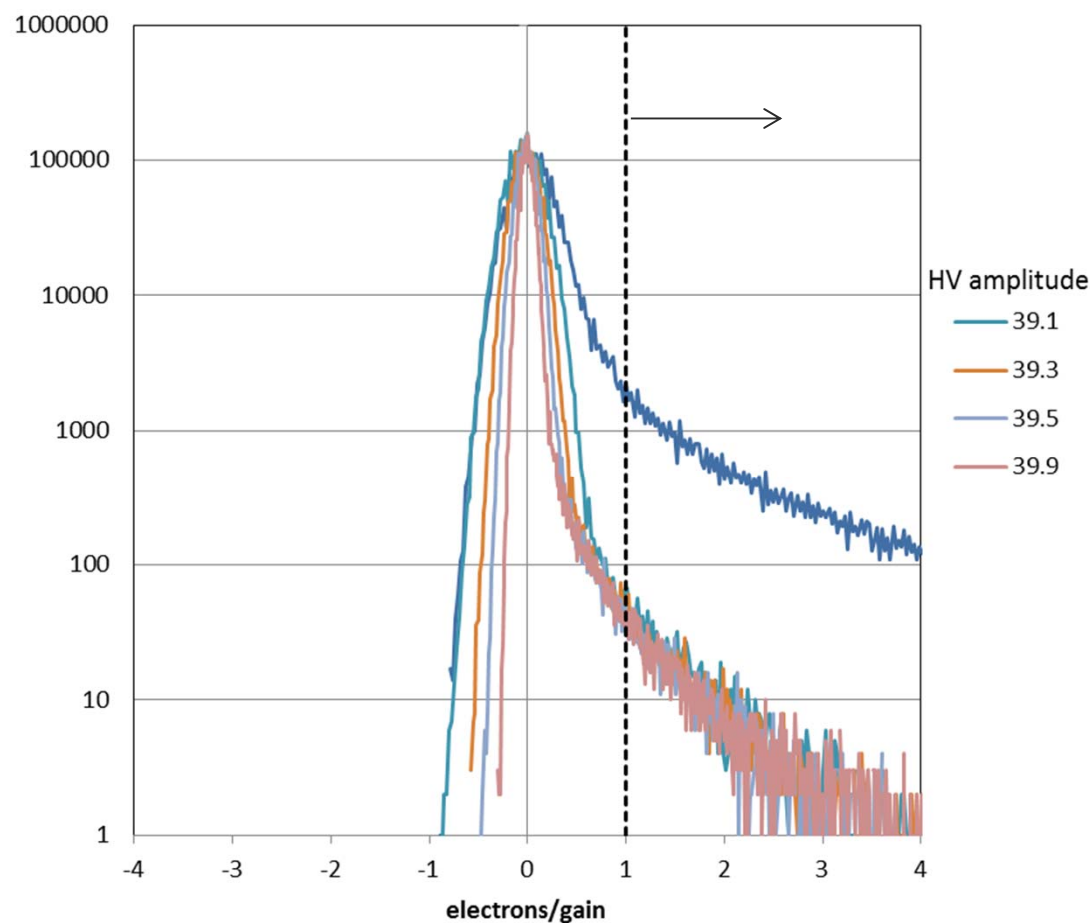


## Serial clock induced charge



- To measure the CIC histograms of overscan were plotted with frequency vs. output signal/gain. Any pixel which had  $e^-/\text{gain} > 1$  was counted as a CIC event.
- Note: this data does not remove dark signal

Clock	Voltage
RΦ	10V
RΦDC	3.5V



## Serial clock induced charge

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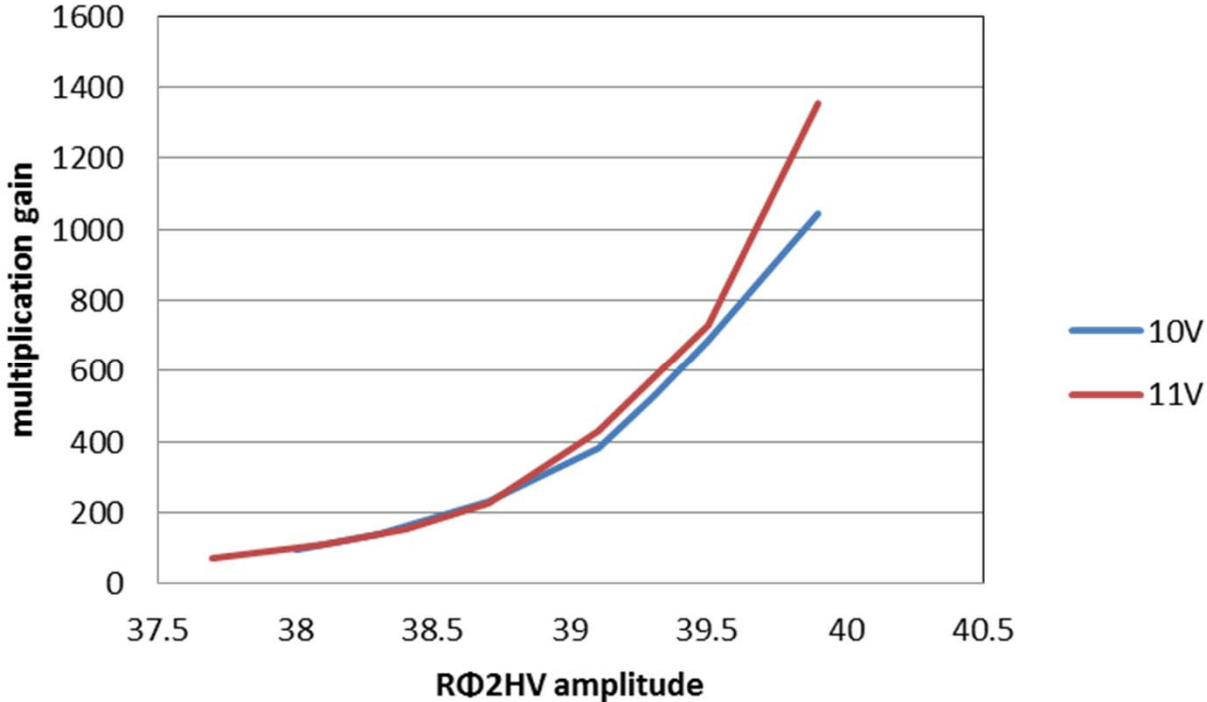


- Note this method will only detect the CIC from the standard register prior to the multiplication register and in the early stages of the multiplication register.
- CIC from later than this will not be multiplied by a sufficient factor to be detected
- It should also be noted that the serial clock timing was in no way optimised for these measurements.

# Multiplication gain versus RΦ2HV voltage



- RΦDC set at the minimum value for good CTE of 3.5V

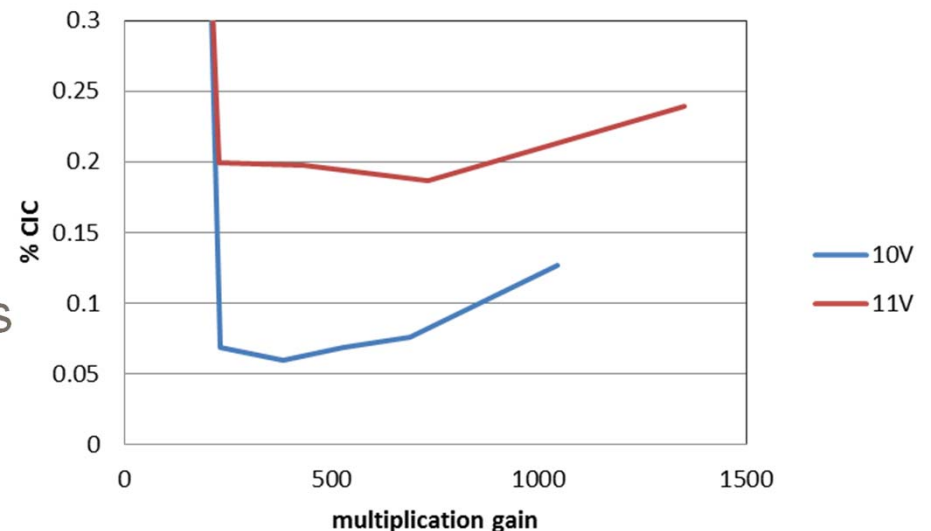


## Serial clock induced charge



- The gain is higher for 11V clocks therefore allowing a lower HV amplitude but the benefit seems to be lost
- From this data set an optimum multiplication gain of ~300x was found at an RΦ amplitude of 10V with RΦDC set at 3.5V.

- Minimum at ~0.06% which equates to  $\sim 3 \times 10^{-7} e^-/\text{pix}/\text{transfer}$
- CTE at unity gain was measured as >99.9995% for these voltages



## Photon counting spurious signal

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- Combination of CIC and dark signal at  $-110^{\circ}\text{C}$  operation temperature with a frame rate of  $5.5\text{s}^{-1}$  will produce approximately  $11000\text{e}^{-}$  spurious signal per  $4\text{k}\times 4\text{k}$  frame or  $0.0006\text{e}^{-}/\text{pix}/\text{frame}$ .
  - Parallel CIC –  $10\text{e}^{-}$
  - Serial CIC and dark signal –  $10,000\text{e}^{-}$
  - Image dark signal –  $1,000\text{e}^{-}$ 
    - Dark signal expected to be  $\sim 0.005\text{e}^{-}/\text{pix}/\text{min}$  at  $-110^{\circ}\text{C}$  (not measured)
- Note: This is only an estimate based on  $-100^{\circ}\text{C}$  characterisation at  $2\text{MHz}$  readout.

## Summary

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- The CCD282 is the largest EM-CCD ever built.
- It is primarily designed for fast frame rate photon counting, so requires low CIC.
- Low 2-phase barrier doping and low clock voltages reduce parallel CIC to negligible levels.

# Thanks

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- Thanks should also go to the following people at e2v:
  - Bev Lord - Project Manager
  - Charles Woffinden - Technical Authority
  - Michael Willis - Project Engineer
  - Kevin Hadfield - Design Engineer
  - Daniel Norrington - Mechanical/Package Engineer
  - Andrew Pike - Characterisation
  - Sam Dixon and Dean Yeoman - Systems Engineering